

VALVE ACTUATOR FOR ACTUATING A GAS EXCHANGE VALVE OF AN INTERNAL COMBUSTION ENGINE

Background Information

A valve actuator is known from German Patent Application No. DE 101 16 218, in which a shaft end of a gas exchange valve is connected to the positioning piston of a valve actuator using at least two shell-shaped wedge parts, which enclose the

5 shaft end and support themselves axially on the positioning piston, and whose radial outer peripheral surface runs conically and is enclosed by a conical clamp sleeve.

The conical clamp sleeve has a radial inner peripheral surface which runs complementarily to the conical angle of the wedge parts and is axially clamped against them by a threaded connection implemented on the wedge parts. Because 10 of the implementation of the conical angle and threaded connection on the wedge parts, these are relatively complex components which are very costly to manufacture.

A connection between a shaft end of a gas exchange valve of an internal combustion engine and a final controlling element of a valve actuator, in which the wedge parts are clamped using a separate conical clamp sleeve, is known from German Patent Application No. DE 100 40 114. The clamping is performed via a clamping body and an interposed clamping disk. The connection occurs at the end of the final controlling element distal from the combustion chamber and therefore 20 requires a relatively long shaft. In addition, a relatively high part count is necessary for this clamped connection.

Summary Of The Invention

According to the present invention, provided for the connection of the gas exchange 25 valve to the valve actuator is a separate threaded sleeve, which has a threaded connection to the positioning piston or a component connected to the positioning piston and also axially clamps the wedge parts to the positioning piston or the component connected thereto via their section shaped like a conical casing.

Through the threaded sleeve, which is implemented like a union nut, a simple 30 connection of the gas exchange valve and the valve actuator may be created with a

low piece count, which results in a low manufacturing and assembly outlay.

It is especially advantageous to implement the conical clamp sleeve in one piece on the threaded sleeve.

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In addition, for the desired piece count reduction, it may be advisable to screw the threaded sleeve directly onto the positioning piston.

Brief Description Of The Drawings

10 Figure 1 shows a longitudinal sectional illustration of a first exemplary embodiment of a valve actuator according to the present invention.

Figure 2 shows a longitudinal sectional illustration of a second exemplary embodiment of a valve actuator according to the present invention.

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Detailed Description

In the following description of the exemplary embodiments, identical and identically acting parts are identified by identical reference numbers.

20 A valve shaft 5 of a valve gear of an internal combustion engine, which is connected in a known way to a valve disk (not shown in greater detail) of a gas exchange valve, is shown in Figure 1. Valve shaft 5 is connected to a hollow-cylindrical positioning piston 2 of a valve actuator 4, via which valve shaft 5 is actuated in such a way that it executes up and down opening and closing motions in the axial direction.

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Valve shaft 5 extends away from the combustion chamber (not shown) of the internal combustion engine in the axial direction and has a shaft end 5a, distal from the combustion chamber, which is enclosed by two wedge parts 6, 7 shaped like half shells. Shaft end 5a has at least one groove 8 in this case, in which at least one

30 bead 9 implemented on the inner circumference of wedge parts 6, 7 engages radially. In the example, a total of three annular grooves 8 are provided positioned axially equidistant on valve shaft 5 and three corresponding annular beads 9 are

provided on wedge parts 6, 7. Annular beads 9 are formed in this case by essentially semicircular partial beads on both wedge parts 6, 7, which combine in a circular shape into annular beads 9.

- 5 Wedge parts 6, 7 form a section 10 shaped like a conical casing on their outer peripheral surface, whose diameter becomes greater with increasing distance from the combustion chamber. Both wedge parts 6, 7 form a clamping wedge 11 together, which works together with a corresponding conical inner surface 12 of a conical clamp sleeve 13. Conical clamp sleeve 13 is implemented in one piece on a
10 hollow-cylindrical threaded sleeve 14, which concentrically encloses shaft end 5a and wedge parts 6, 7.

Positioning piston 2 extends in the axial direction along an axis 15 concentric to a longitudinal axis 17 of valve shaft 5. Valve actuator 4 has an actuator housing 20,
15 which is penetrated axially by positioning piston 2. A guide sleeve 18, inside which positioning piston 2 is movably guided axially via a guide collar 23 on positioning piston 2, is located in actuator housing 20. In actuator housing 20, a first chamber 22, which is connected through a first opening 21 in the wall of actuator housing 20 to a first pressure means line (not shown in greater detail), is formed on the side of
20 guide collar 23 facing toward the combustion chamber. In this case, first chamber 22 is delimited by actuator housing 20, guide sleeve 18, and positioning piston 2, including guide collar 23. A first sealing ring 26 prevents the pressure means located in first chamber 22, hydraulic fluid, for example, from exiting actuator housing 20 via a first annular gap 24.

25 In actuator housing 20, a second chamber 25, which is connected through a second opening 27 in the wall of actuator housing 20 to a second pressure means line (also not shown in greater detail), is formed on the side of guide collar 23 facing away from the combustion chamber. Second chamber 25 is also delimited in this case by actuator housing 20, guide sleeve 18, and positioning piston 2, including guide collar 23. A second sealing ring 28 prevents the pressure means located in second chamber 25 from exiting actuator housing 20 via a second annular gap 29.

A threaded bolt 41, which is secured in positioning piston 2 via a threaded connection 16a, 16b, is introduced concentrically in an end 2a of positioning piston 2 proximal to the combustion chamber. Threaded connection 16a, 16b includes a thread 16a on positioning piston 2 and a corresponding thread 16b on threaded bolt 41.

Threaded bolt 41 carries an external thread 19b, via which threaded bolt 41 is connected to an internal thread 19a on threaded sleeve 14. Threaded connections 16a, 16b; 19a, 19b may be implemented in the same direction or even in opposite directions. Implementation of threads 16a, 16b; 19a, 19b in opposite directions has the advantage that threaded sleeve 14, threaded bolt 41, and positioning piston 2 may be screwed together securely because of the self-locking effect that then results, without it being necessary to secure threaded connections 16a, 16b; 19a, 19b.

15 Threaded bolt 41 has a front face 41a, proximal to the combustion chamber, which presses against wedge parts 6, 7 and clamps them axially to conical inner surface 12 of conical clamp sleeve 13 via their outer side 10, which is shaped like a conical casing. Bowl faces 30, 31, 32 for applying tools for tightening threaded connections 20 16a, 16b; 19a, 19b are located on threaded sleeve 14, threaded bolt 41, and positioning piston 2.

25 A second exemplary embodiment of the present invention is shown in Figure 2, in which threaded sleeve 14 is screwed directly onto a projection 33 of positioning piston 2, proximal to the combustion chamber, via threaded connection 19a, 19b. The function of threaded bolt 41 from Figure 1 is therefore assumed directly in the exemplary embodiment according to Figure 2 by hollow-cylindrical projection 33, which is implemented in one piece on positioning piston 2.

30 Against this backdrop, the function of valve actuator 4 may be illustrated as follows:

In Figure 1, valve shaft 5 is shown in an open position, in which both chambers 22,

25 have pressure applied to them via the pressure means lines. Because of the smaller axial piston area of positioning piston 2 on first chamber 22, positioning piston 2 is shifted axially toward the combustion chamber. To close gas exchange valve 1, second chamber 25 is depressurized, while first chamber 22 always has
5 pressure applied to it. Because of the excess pressure in first chamber 22, positioning piston 2 is then shifted upward in the direction toward second chamber 25.

For installation of valve actuator 4, valve shaft 5 is inserted into the valve shaft guide
10 of the cylinder head (not shown) and threaded sleeve 14 is pushed over shaft end 5a of valve shaft 5. Subsequently, wedge parts 6, 7 are placed on shaft end 5a in such a way that annular beads 9 engage in annular grooves 8. The diameter of
15 wedge parts 6, 7 is designed in such a way that the front faces of the two wedges touch and some play with respect to valve shaft 5 results. This compensates for tolerances and concentricity errors.

Next, threaded bolt 41 is screwed into threaded sleeve 14 until front face 41a presses against wedge parts 6, 7 and clamps them to threaded sleeve 14. As the
20 next work step, actuator housing 20 and positioning piston 2 of valve actuator 4 are then installed. Finally, threaded bolt 41 is screwed into the inside of positioning
15 piston 2.

In the exemplary embodiment shown in Figure 2, the last work step of screwing the threaded bolt into positioning piston 2 is dispensed with. Rather, threaded sleeve 14
25 may be screwed directly onto end 2a of positioning piston 2.

The applicability of the present invention is not restricted to the exemplary
embodiments described above. Thus, numerous possible changes in the concrete
embodiment are conceivable, which do not significantly change the conceptual
30 content of the present invention. Thus, for example, positioning piston 2 may be housed more or less completely in actuator housing 20. The number of annular grooves 9 and annular beads 8 may vary. The grooves and/or beads may also each

be implemented on the other component without changing the mode of operation of the valve actuator. The lugs for screwdrivers and wrenches may be positioned differently from the embodiment described.